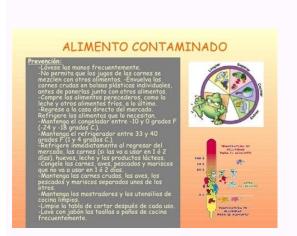
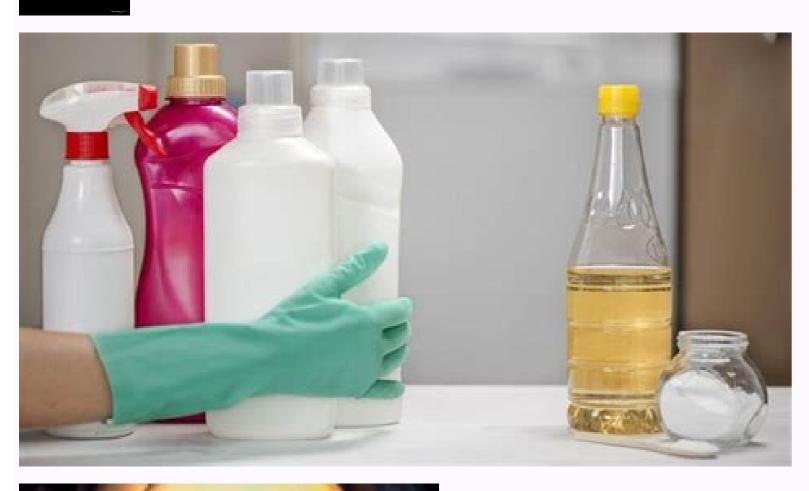
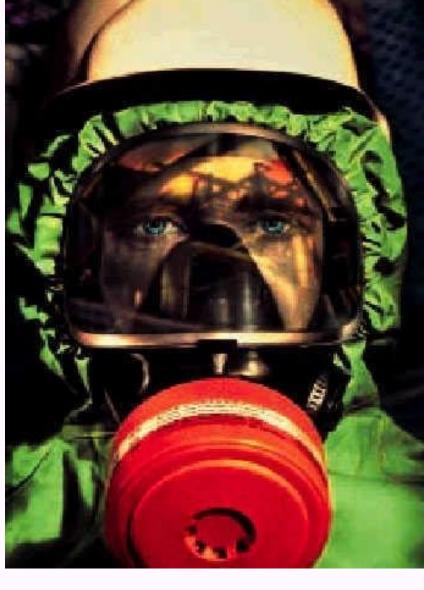
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Previous job checks. Satisfy international expectations and support the work of allies and other business, can be employees of the food business. example, chicken in a pork sausage will continue to be meat. Dangers: Conditions with the potential to cause disease, damage or death, damage to the property or degradation of the mission. 3. People capable of working alone. The main motivation of espionage is for competitors the search of a commercial advantage to access intellectual property. EMA can be disclosed in audit by: A Â A People inexplicable by recipes. Complaint of irregularities. Case 7 In 2007, an important bakery found piles of peanuts in the FÃ © Ibrica. 10. Solid Safety Practices 2. Introduction The Comment Factor from all these deliberate acts is people. 4. It is not possible or desirable to prevent all access, but the physical measures can limit access to certain individuals and those who do not have a legitimate need. 28. TACCP (Evaluation of threats and communications computer systems in order to stop efficient work, to steal Or damage the data you play, and / or to interrupt business online. End of contractual agreements ID cards and recovered access keys. 15. BACKGROUND On March 13, 1989, the FDA informed the finding of grapes contaminated with cyanide.  $\tilde{A}$   $\tilde{$ travel through the fields, They go to Las Processing, travel the highways, and go through dozens of hands along the way. 40. o Reports of venture in cyber systems. 27. The dedication to its cause may not have limits and its determination of progress may be great. His priorities and concerns have been distorted by what they are unable to take a balanced vision of the world. 4. In any of these situations, it is from the food enterprise to protect itself from this type of attacks. Equipment accounts closed or suspended. MRO Risk Operational Management 41. 1. The risk of failure is a deterrent measure, but the risk of capture after the event is not. Case 11 In July 2014, Reuters informed that a woman was charged in the US. Introduction danone à ¢ â € "Check List Biovigation FSSC 22000 Ã ¢ â €" ISO / TS 22002-1 18.0 Food Safety, Biovigilance and Bioterrorism. Risk Management: Analyze and implement decisions on risk control. Personal safety The staff in reduced and supervised crotic functions. The scammer aims to deceive the business and the consumer. Espionage Case 10 A business consultancy uses the theft of the intellectual property of an innovative product fictional appetizer as an example of espionage. Crew controls 1.- Access control Å ¢ â € ¢ Vehicle access à ¢ â € ¢ Vehicle access à ¢ â € ¢ Vehicle access à ¢ access to people (suppliers, visitors). They are against adequate polyitics and training. 6. Supervised temporary personnel. Risk: an expression of possible lost in terms of gravity and probability that may result from hazards. Case 3 The staff of a European meat packing errAfA3namente, who could avoid discarding a product that is condemning with carrying foot-and-mouth disease with disinfectant. Critical controls 37. 1. Protect the reputation of the organization (the brand). It is common that the Try to exploit the individual ignorance and the technologies involved. If you have someone trusted inside, it could be dangerous, but they are as prone to wanting to cause vergame and the financial loss that damages the public. It is probable that it be discouraged by the probability that they are detected, so that visits not announced by customers or auditors, or sampling with prop. Melisis can deter their actions. The product was retired and closed for a long week of deep cleaning to restore its status A & a € ceBook of nutrodes a track. 39. Detection of manipulations Much of raw materials and stored materials, distribution and food products can be evidence of manipulation. Motivation by advertising or to extort for money are common to cause a widespread damage. 29. They can be infiltrated in the use of privileged information to inform, or it can remotely attack on the information technology systems. They are usually ingenious and innovative in the design of ways to attack. Ã ¢ â € ¢ â based on the environment and biological nature of food and which are essentially random feedback defense Food security, Beverages and their supply chains of all forms of malicious attacks due to ideological motive that leads to pollution or insufficiency of supply. Positive identification of people 8. Disconnected the unconcerned individual believes that an organization has been unfair with And look for revenge. This attacker is likely to be an individual as part of a group. o Parking vehicles outside the perimeter. Hacktivist cyber criminals and others. 3. Defense of food Procedures adopted to ensure the safety of food and beverages and their supply chains of malicious and ideological attacks that lead to pollution or supply interruption. In the event that an attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection of manipulation gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives any possibility that the attacker can be detected. 25. 2.- Detection gives an important British Bakery reported that several clients have found fragments of glass and sewing needles within the loaves wrapping. BACKGROUND Pollution in July 1985 was discovered plutonium in the drinking water of New York after the city received an annual letter threatening with contaminating the water supply if the charges against the defendant Bernhard H. 17- Introduction 2.- Difference between food safety and defense of food. o Safe mail handling. 8. Mro is a technique to carry out the assessment of threats and vulnerability of a plant, a cellular process that allows to improve operational effectiveness, anticipating threats and reducing the potential for losses. Extremist the extremist takes its cause or campaign that distort the context of it and pass by broad issues. Food companies are responsible for ensuring that the product meets food with glass and demand money to Multinational manufacturing or control of keys, locks and controlled copies. Case 13 In 2011, 340 bottles of a famous Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of wine were seized, after the complaints of poor quality to the owner, since it did not have any link with Australia brand of which a seize of the complaints of the owner, since it did not have any link with Australia brand of the owner, and the complaints of the owner, and the owner and th Biovigation Training 2. TIME AND DEFINITIONS EVALUATION OF THREAT AND CONTROL CRYSTAL POINTS (TACCP) Systematic management of risks through the evaluation of threats, the identification of vulnerabilities and the application of controls to materials and products, purchases, processes, facilities, distribution networks and business systems by a reliable team of experts, with the authority to implement Changes in procedures. On the other hand, organizations may try to attract executives to disclose confidential information or use covert recording to capture this type of material, or they can simply steal the material, as suggested by the case 11. A small small ± or number of samples can be used to show the company that the attacker has the capacity and this is enough to cause concern and the public interference. 5. The Decommission took place in the cellar of an ice cream manufacturer. 2. 18. d) What attacker could be dissuaded by the possibility of detection and / or potential sanctions? Some may have been diagnosed clinically with mental health problems. MRO concepts â € â € ¢ â € © is Mro? Extorsià ³n case 9 In 2008, a man was imprisoned in Great Britain after being convicted of threatening to bomb a great supermarket and contaminate his products. Culture (management) Including 5. Opportunist the opportunist can maintain a Influent within an operation in order to evade internal controls. CIBERDELINCENCIA Case 14 In 2014, Account against the financial fraud of the United Kingdom advised restaurant managers to be alert since scammers are attempt to guide their customers in a new telephone scam. For example, they can be an employee or former aggrieved employee, supplier or client. The motivation for the extortion of an individual or group is a financial car, to obtain money from the VISTIMA organization. World food trade in which food materials move, often with little notice, through the borders of compliance, it seems to encourage professional criminal. EMA reduction or access control Chip & Pin or showroom reviews, separate work clothing of personal clothing. 17. Identity test Test of qualifications Verification of contractors Sensitive roles identified with adequate contractor of the sensitive roles identified with a sensitive role and the sensitive role and th  $\tilde{A}_i$   $\hat{A}_i$   $\hat$ names of secure users and passwords for electronic access. 2. Goetz. They retired known as the Metro justice. A group have more possibilities of finding resources and learning the necessary skills. Protection of food procedure adopted to prevent and detect fraudulent attacks in food. A successful adulteration (from the point of view of the attacker) continues without being detected. for trying to steal the technology of patented seeds in the United States as part of a conspiracy for smuggling of specialized maãà types for use in China. 38. Case 5 In 1984, the Rajneeshee sect in Oregon tried to affect the result of a local choice due to contamination of food in ten different salad bars, resulting in 751 people affected by poison. If the blocks seem massive and the age © xito seems unlikely, many candidates for attackers will look for a more fierce white. o Previous appointment of suppliers and visitors. Also genuine packages can be steal or even fill in the single use for resale. Favorable security culture. Malicious threats, ideologically motivated to food and drink supplies. Ema is likely to be more effective for an attacker and therefore, it has a greater threat to a food business. 30. Types and definitions Food fraud committed when food is deliberately placed in the market, with enthusiasm of profit, with the intention of deceiving the consumer. o Registration of the naming seal in the distribution vehicles. In a fa © l is described a methodology of risk management, evaluation of the threats and chronic control points (TACCP), which can be adapted by the food supplies chains. SCop 96: 2014 provides orientation on prevention and mitigation of threats to and the food supply. 31. A  $\phi$  â  $\phi$   $\phi$  MRO prop. Types of aggressors Extortionist The extortionist wants to obtain financial benefits from an attack, but does not want to be trapped, and focuses on avoiding detection.  $\dot{A}_1$  Differences between the amount purchased 22. Elements of the MRO 1. or perimeter alarm system. o Monitoring of access points. 4. Handling of operational risks (MRO) Technical to carry out the assessment of threats and vulnerability of a plant. Flowchart: List of the steps of producing food in sequence. Your goal is more likely to be a high business profile, with a lot to lose negative advertising. 1. 35. Melamine is a forbidden additive that allows the manufacturers of products to increase production. 11. Understanding the attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attack against food or supply chain depends on several things: a) Ã œThe attacker the success of a deliberate attacker the succe physical access to the goal, but a cyber-attack may only need access to a computer. or visible and complete perimeter fences. Threat something that can cause the lost or damage that arises from the bad intention of the people. INTRODUCTION The events of September 11, 2001, reinforced the need to improve the safety of the food supply of the United States. The attackers included a note that indicates that more than the public will be distributed if the company did not comply with its demands. But the majority of us do not peal ourselves to think about the infinite opportunities that exist for Intentionally the food supplies of our country and the devastating effect of said attack â € 6. 26. Ensure security personnel The security personnel assurance guide is used to mitigate internal threats to the Organization. Access control If a potential attacker does not have access to its objective, then that attack can not take place. From the clinical point of view, melamine seriously affects the kidneys. The extremists may want to cause damage and it is likely to enjoy advertising after the event. b) What the attacker has the ability to carry out the attack? Risk assessment: identify the dangers and determine the impact: high, medium or low risk. o Revision of documentation before admit. The motivation for counterfeit is the economic benefit, by a fraudulent USurpación of lower products such as established and renowned brands. 13. Termination interview, evaluate the security implications. Reduce the consequences (impact) of an attack, o Research of lost deliveries. Personal assurance Procedure that allows you to confirm the identity, qualification, experience and the right of the individual to work, and to monitor behavior as an employee or contractor. or scheduled deliveries. Case 6 In 2013, a major supplier of refreshment was forced to withdraw the product from a key market when a bottle was sent that its content had been replaced with mineral acid. Safe borders 7. Professional criminals Organized crime can see food fraud as a relatively simple crime, with great perspective profits, few possibilities of apprehension, and modest sanctions if it is convicted. The economic damage to Chile amounted to more than 400 million dollars. The key question is its motivation; what can aim Daà ± o Human health or the reputation of the business, or to obtain financial gains at the expense of the company. They can be discouraged by close collaboration between food operations and national and international authorities. Inventory of Audited Quaymics 10. Process Controls and Protected Information of food safety performed a fundamental role in protective from suitable consumers. The avoidance of the loss can also be an incentive for adultery. It is intended that it be useful for all organizations, but it may be of particular utility for the administrators of small and medium food companies that do not have any access to specialized advice. Fake case 12 In 2013, order agents seized 9 000 Bottles of False Glen Vodka from an illegal factory. In 2002, the United States Congress approved the Bioterrorism Law (PL107-188) 5. With the success on one occasion, it may be more FAL A repetition. The authorities seized 26 tons of adulterated milk with melamine, three years after the widespread use of the guari product charges the life of six children and made other trezen thousands become sick. This type of attacker has the experience in information technology and communications that can cause damaging and can represent a growing threat to food security as the activity of the Internet increases. 21. 42. Reassure customers, press, and the public with the measures that have been adopted to protect food. TERMS AND DEFINITIONS Analysis of hazards and control (HACCP) System that allows identifying, evaluating and controlling Significant for the safety of food danger something that can cause damage or damage that occurs from an event or result of natural or accidental origin of incompetence or ignorance of the people involved. Monitoring / recording of CCTV perimeter vulnerabilities. 12. Economically motivated adulteration (EMA) Case 1 In 2013, accusations were reported that a Food Food in Asia had labeled cooking oil such as peanut oils, Chile and Oliva when I do not contain None of these case 2 In 2010, some Mozzarella cheese producers of BÃfâºfala in Italy were accused of adulteration of their product with cow's milk. Examples Prudent recruitment 4. They call by telephone to the restaurants and affirm that there is a problem with their card payment by card to a niver of TelAf A © phone provided by the scamper. His motivation can be criminal, but it can also be to demonstrate his experience and ability to overcome any protective system designed to stop them. A supplier who can not risk failing on delivery to a client may have the possibility that occasional adulteration is not detected. It may not matter, and it may be a benefit, if they themselves be harmed. This person can be dissuadedly dissuaded by simple steps that prevent them from accessing the destination of it or making a 22. -2222222.22. storage and packaging of manipulation proof. Food Defense objective at the end of the identification course and apply the elements of the defense program in food for the development of the evaluation of threats and vulnerabilities and in the establishment of the control measures associated in the system of Management of Food Safety of your Organization. 19. Background in 2008 Say 26 tons of milk with melamine. 14. SAFE STORAGE 9. They may have some knowledge tafa © cnicos but their main asset is access. 34. 33. or key materials. Where can the dangers be introduced in? 16. 16.

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